

**Commonwealth of Kentucky
Environmental and Public Protection Cabinet
Department for Environmental Protection
Division for Air Quality
803 Schenkel Lane
Frankfort, Kentucky 40601
(502) 573-3382**

Draft

**AIR QUALITY PERMIT
Issued under 401 KAR 52:030**

Permittee Name: Givaudan Flavors Corporation
Mailing Address: 9500 Sam Neace Drive, Florence, KY 41042

Source Name: Givaudan Flavors Corporation
Mailing Address: 9500 Sam Neace Drive
Florence, KY 41042

Source Location: 9500 Sam Neace Drive

Permit ID: F-08-022
Agency Interest #: 4590
Activity ID: APE20080002, APE20080003
Review Type: Conditional Major, Construction / Operating
Source ID: 21-015-00150

Regional Office: Florence Regional Office
8020 Veterans Memorial Drive, Suite 110
Florence, KY 41042
(859) 525-4923

County: Boone

Application
Complete Date: June 10, 2008
Issuance Date:
Revision Date:
Expiration Date:

**John S. Lyons, Director
Division for Air Quality**

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	Permit type	Activity#	Complete Date	Issuance Date	Summary of Action
S-05-121	State origin	APE20050001	6/28/05	7/14/05	Minor source construction/operating
S-05-121 R1	State origin	APE20060001	8/30/06	9/26/06	Minor source construction/operating
S-05-121 R2	State origin	APE20070001	3/14/07	3/22/07	Minor source construction/operating
F-08-022	Initial	APE20080002 APE20080003	6/6/08		Initial Conditional Major Permit w/construction

SECTION A - PERMIT AUTHORIZATION

Pursuant to a duly submitted application the Kentucky Division for Air Quality hereby authorizes the operation of the equipment described herein in accordance with the terms and conditions of this permit. This permit has been issued under the provisions of Kentucky Revised Statutes Chapter 224 and regulations promulgated pursuant thereto.

The permittee shall not construct, reconstruct, or modify any affected facilities without first submitting a complete application and receiving a permit for the planned activity from the permitting authority, except as provided in this permit or in 401 KAR 52:030, Federally-enforceable permits for non-major sources.

Issuance of this permit does not relieve the permittee from the responsibility of obtaining any other permits, licenses, or approvals required by this Cabinet or any other federal, state, or local agency.

SECTION B - EMISSION POINTS, EMISSION UNITS, APPLICABLE REGULATIONS, AND OPERATING CONDITIONS

01(P01) Filtermat

One (1) Filtermat Spray/Belt Dryer: Batch Process

Description:

Construction Date: August 2006
 Maximum operating rate: 0.6 tons material output/hr calculated as an average over 30 days of operation on a rolling basis
 2,920 tons material output/yr
 Control Equipment: Regenerative Thermal Oxidizer (RTO) for Odor only and Scrubber/Demister and RTO pre-filter for PM10; exhaust through Stack S01

Specific Control Equipment:

(See Table)

Equipment ID	Description	Controls
Givaudan Process-Stack S01		
P01 Filtermat	1 New Filtermat Spray/Belt Dryer	RTO for odor control only; Scrubber/demister C01 and RTO Pre-filter C02 to control PM10

07(P07) Spray Dryer #1

One (1) Filtermat Spray/Belt Dryer: Batch Process

Description:

Construction Date: November 2008 (proposed)
 Maximum operating rate: 1.35 tons material output/hr

Control Equipment: Regenerative Thermal Oxidizer (RTO) for odor only and Scrubber/Demister and RTO pre-filter for PM10; exhaust through Stack S01

Specific Control Equipment:

(See Table)

Equipment ID	Description	Controls
Givaudan Process-Stack S01		
P07 Spray Dryer #1	Spray Dryer #1	RTO for odor control only; Scrubber/demister C07 and RTO Pre-filter C02 to control PM10

APPLICABLE REGULATIONS:

401 KAR 59:010 *New Process Operations* constructed after July 2, 1975.

SECTION B - EMISSION POINTS, EMISSIONS UNITS, APPLICABLE REGULATIONS, AND OPERATING CONDITIONS (CONTINUED)**1. Operating Limitations:**

- a. Refer to Section E.
- b. In order to preclude the applicability of 401 KAR 52:020, Title V permits, all air pollution control equipment and all pollution control measures proposed by the application in response to which this permit is issued shall be in place, properly maintained, and in operation in accordance with the manufacturer's specifications and/or standard operating procedures at any time an affected facility for which the equipment and measures are designed is operated.

Compliance Demonstration Method:

Refer to Section B.4 a.

2. Emission Limitations:

- a. Pursuant to the mass emission limit of 401 KAR 59:010, Section 3(2), the respective affected facilities' emissions of particulate matter shall not exceed the allowable rate limit as calculated by the following equation using the process weight rate:
For process rates up to 1,000 lbs/hr $E = 2.34 \text{ lbs/hr}$
For process rates greater than 1,000 lbs/hr up to 60,000 lbs/hr $E = 3.59 P^{0.62}$
For the equation: E = rate of particulate emissions in lb(s)/hr, and
 P = process weight rate in tons/hr.
- b. Pursuant to 401 KAR 59:010, Section 3(1)(a): Visible emissions shall not equal or exceed 20% opacity on a 6-minute average basis.

Compliance Demonstration Method:

- a. For compliance with the particulate matter emission limit, compliance is demonstrated during normal operation of the wet scrubber/demister.
- b. For compliance with the opacity limitations, refer to the monitoring requirement and recordkeeping requirement under Sections B.4. and 5.

3. Testing Requirements:

- a. Pursuant to 401 KAR 50:045, Section 1, the cabinet may require the owner or operator of any affected facility to sample emissions in accordance with such methods, as the cabinet shall prescribe.
- b. Pursuant to 401 KAR 50:055, General compliance requirements, 401 KAR 59:005, Section 2(2), and 401 KAR 50:045, Section 1, performance testing of Emission Unit 07 (Spray Dryer) using EPA Method 5 to determine particulate emissions shall be conducted within 180 days after issuance of the final permit F-08-022. Refer to Sections G.4 and G.5 for compliance and testing requirements.

SECTION B - EMISSION POINTS, EMISSIONS UNITS, APPLICABLE REGULATIONS, AND OPERATING CONDITIONS (CONTINUED)**4. Specific Monitoring Requirements:**

The permittee shall monitor the following parameters:

- a. Water flow rate readings in gallons per minute (gals/minute) for the following control devices taken once daily and recorded when affected equipment is in operation.

Device	Emission Unit (Point)
C01 Wet Scrubber/Demister	01(P01)
C07 Wet Scrubber/Demister	07(P07)

- b. Opacity Monitoring: The permittee shall perform a qualitative visible observation of the opacity of emissions from the respective stack on a monthly basis and maintain a log of the observation. If visible emissions are seen from a stack, then EPA Reference Method 9 shall determine the opacity and an inspection shall be initiated for any necessary repairs.

5. Specific Recordkeeping Requirements:

- a. A daily record of water flow rate in gpm of the above-mentioned wet scrubber/demister shall be kept, noting periods where no water flow rate readings were taken due to affected equipment not being in operation.
- b. During all periods of malfunction of the wet scrubber/demister, if any of the emission units associated with each control device is in operation, a daily (calendar day) log of the following information shall be kept:
- Whether any air emissions were visible.
If visible emissions are observed, the permittee shall record the following:
 - Whether the visible emissions were normal for the process.
 - The color of the emissions and whether the emissions were light or heavy.
 - The cause of the abnormal visible emissions.
 - Any corrective actions taken.
- c. All routine and non-routine maintenance activities performed on the wet scrubber/demister shall be recorded.
- d. A record of respective pressure drops shall be maintained.

6. Specific Reporting Requirements:

Refer to Section F, General Conditions 5 and 6.

7. Specific Control Equipment Operating Conditions: None

SECTION B - EMISSION POINTS, EMISSIONS UNITS, APPLICABLE REGULATIONS, AND OPERATING CONDITIONS (CONTINUED)

02(P02) Minor Source Ingredients

Nine (9) Supersack Minor Ingredient Bulk Unloaders: Batch Process

Description:

Construction Date: August 2006
 Maximum operating rate: 4.5 tons material output/hr calculated as an average over 30 days of operation on a rolling basis
 21,263 tons material output/yr
 Control Equipment: Rotoclone to control PM10; exhaust through Stack S02

03(P03) Three (3) Mixer/Blenders: Batch Process

Description:

Construction Date: August 2006
 Maximum operating rate: 4.5 tons material output/hr calculated as an average over 30 days of operation on a rolling basis
 21,263 tons material output/yr
 Control Equipment: Rotoclone and Dust Collector to control PM10; exhaust through Stack S02

04(P04) Three (3) Post Blend Fillers: Batch Process

Description:

Construction Date: August 2006
 Maximum operating rate: 4.5 tons material output/hr calculated as an average over 30 days of operation on a rolling basis
 21,263 tons material output/yr
 Control Equipment: Rotoclone to control PM10; exhaust through Stack S02

05(P05) Two (2) Packaging Lines: Batch Process

Description:

Construction Date: August 2006
 Maximum operating rate: 9.0 tons material output/hr calculated as an average over 30 days of operation on a rolling basis
 21,263 tons material output/yr
 Control Equipment: Rotoclone to control PM10; exhaust through Stack S02

Specific Control Equipment:

(See Table)

Givaudan Process-Stack S02		
P02 Minor Source Ingredients	9 Supersack Bulk Unloaders	Rotoclone C03 to control PM10
P03 Mixer/Blenders	3 Mixer/Blenders (Silo Transfer)	Dust Collector C06 to control PM10
	3 Mixer/Blenders (Tote Dumpers)	Rotoclone C04 to control PM10
P04 Post blend fillers	3 Post Blend Fillers	Rotoclone C05 to control PM10
P05 Packaging	2 Packaging Lines	Rotoclone C04 to control PM10

SECTION B - EMISSION POINTS, EMISSIONS UNITS, APPLICABLE REGULATIONS, AND OPERATING CONDITIONS (CONTINUED)

APPLICABLE REGULATIONS:

401 KAR 59:010 *New Process Operations* constructed after July 2, 1975.

1. Operating Limitations:

- a. Refer to Section E.
- b. In order to preclude the applicability of 401 KAR 52:020, Title V permits, all air pollution control equipment and all pollution control measures proposed by the application in response to which this permit is issued shall be in place, properly maintained, and in operation in accordance with the manufacturer's specifications and/or standard operating procedures at any time an affected facility for which the equipment and measures are designed is operated.

Compliance Demonstration Method:

Refer to Section B.4 a.

2. Emission Limitations:

- b. Pursuant to the mass emission limit of 401 KAR 59:010, Section 3(2), the respective affected facilities' emissions of particulate matter shall not exceed the allowable rate limit as calculated by the following equation using the process weight rate:
For process rates up to 1,000 lbs/hr $E = 2.34 \text{ lbs/hr}$
For process rates greater than 1,000 lbs/hr up to 60,000 lbs/hr $E = 3.59 P^{0.62}$
For the equation: E = rate of particulate emissions in lb(s)/hr, and
 P = process weight rate in tons/hr.
- b. Pursuant to 401 KAR 59:010, Section 3(1)(a): Visible emissions shall not equal or exceed 20% opacity on a 6-minute average basis.

Compliance Demonstration Method:

- a. Compliance with the particulate matter emission limit is demonstrated during normal operation of the rotoclones on P02 through P05.
- b. For compliance with the opacity limitations, refer to the monitoring requirement and recordkeeping requirement under Section B.5.b.

3. Testing Requirements:

Pursuant to 401 KAR 50:045, Section 1, the cabinet may require the owner or operator of any affected facility to sample emissions in accordance with such methods, as the cabinet shall prescribe.

SECTION B - EMISSION POINTS, EMISSIONS UNITS, APPLICABLE REGULATIONS, AND OPERATING CONDITIONS (CONTINUED)**4. Specific Monitoring Requirements:**

- a. Refer to 5. Specific Recordkeeping Requirements for documentation of monitoring from the following devices:

Device	Emission Unit (Point)
C03 Rotoclone	02(P02)
C04 Rotoclone	03(P03), 05(P05)
C05 Rotoclone	04(P04)
C06 Dust Collector	03(P03)

- b. Opacity Monitoring: The permittee shall perform a qualitative visible observation of the opacity of emissions from the respective stack on a monthly basis and maintain a log of the observation. If visible emissions are seen from a stack, then EPA Reference Method 9 shall determine the opacity and an inspection shall be initiated for any necessary repairs.

5. Specific Recordkeeping Requirements:

- a. A daily record of water flow rate in gpm of the above-mentioned rotoclones shall be kept, noting periods where no water flow rate readings were taken due to affected equipment not being in operation.
- b. During all periods of malfunction of the rotoclones, if any of the emission units associated with each control device is in operation, a daily (calendar day) log of the following information shall be kept:
- Whether any air emissions were visible.
If visible emissions are observed, the permittee shall record the following:
 - Whether the visible emissions were normal for the process.
 - The color of the emissions and whether the emissions were light or heavy.
 - The cause of the abnormal visible emissions.
 - Any corrective actions taken.
- c. All routine and non-routine maintenance activities performed on the wet scrubber/demister or rotoclones shall be recorded.
- d. A record of respective pressure drops shall be maintained.

6. Specific Reporting Requirements:

Refer to Section F, General Conditions 5 and 6.

7. Specific Control Equipment Operating Conditions: None

SECTION B - EMISSION POINTS, EMISSIONS UNITS, APPLICABLE REGULATIONS, AND OPERATING CONDITIONS (CONTINUED)**06(P06) Cheese Food Process****Sixteen (16) Process Vessels for Cheese Food Production: Batch Process****Description:**

Construction Date: November 2006

Maximum operating rate: 6.7 tons material output/hr
45,417 tons material output/yr

Control Equipment: None; exhaust through Stack S03

Specific Control Equipment:

(See Table)

Equipment ID	Description	Controls
Givaudan Process-Stack S03		
P06 Cheese Food Process	16 Process Vessels for Cheese Food Production	Scrubber for odor control only

APPLICABLE REGULATIONS:401 KAR 59:010 *New Process Operations* constructed after July 2, 1975.401 KAR 63:020 *Potentially Hazardous Matter or Toxic Substances***1. Operating Limitations:**

Pursuant to 401 KAR 63:020 Section 3, persons responsible for a source from which hazardous matter or toxic substances may be emitted shall provide the utmost care and consideration, in the handling of these materials, to the potentially harmful effects of the emissions resulting from such activities. No owner or operator shall allow any affected facility to emit potentially hazardous matter or toxic substances in such quantities or duration as to be harmful to the health and welfare of humans, animals and plants.

Compliance Demonstration Method:

During all cleaning/sanitizing operations owners and operators shall, to the extent practicable, employ standard operating procedures to ensure the safe application of cleaning compounds consistent with industry standards.

2. Emission Limitations:

- a. Mass emissions limit pursuant to 401 KAR 59:010, Section 3(2): Maximum emissions of particulate matter shall not exceed 3.22 lbs/hr.
- b. Opacity limit pursuant to 401 KAR 59:010, Section 3(1)(a): Visible emissions shall not equal or exceed 20% opacity on a 6-minute average basis.

SECTION B - EMISSION POINTS, EMISSIONS UNITS, APPLICABLE REGULATIONS, AND OPERATING CONDITIONS (CONTINUED)

Compliance Demonstration Method:

- a. For the particulate matter emission limit, compliance is demonstrated by the uncontrolled potential to emit, which is calculated to be 0.25 lb/hr.
- b. For compliance with the opacity limitations, refer to the monitoring requirement and recordkeeping requirement under Section B.4.

3. Testing Requirements:

Pursuant to 401 KAR 50:045, Section 1, the cabinet may require the owner or operator of any affected facility to sample emissions in accordance with such methods, as the cabinet shall prescribe.

4. Specific Monitoring Requirements:

The permittee shall perform a qualitative visible observation of the opacity of emissions from the respective stack on a monthly basis and maintain a log of the observation. If visible emissions are seen from a stack, then EPA Reference Method 9 shall be used to determine the opacity and an inspection shall be initiated for any necessary repairs.

5. Specific Recordkeeping Requirements:

Refer to Specific Monitoring Requirements.

6. Specific Reporting Requirements:

Refer to Section 5, General Conditions 5 and 6.

7. Specific Control Equipment Operating Conditions: None

SECTION B - EMISSION POINTS, EMISSIONS UNITS, APPLICABLE REGULATIONS, AND OPERATING CONDITIONS (CONTINUED)**08(P08) Batching System****Batching System: Batch Process****Description:**

Construction Date: November 2008 (proposed)

Maximum operating rate: 1.35 tons material output/hr

Control Equipment: Dust Collector to control PM10; exhaust through Stack S04

Specific Control Equipment:

(See Table)

Equipment ID	Description	Controls
Givaudan Process-Stack S04		
P08 Batching System	Dry Material Feed System for Spray Dryer #1	Dust collector C08 to control PM10

APPLICABLE REGULATIONS:401 KAR 59:010 *New Process Operations* constructed after July 2, 1975.**1. Operating Limitations:**

- a. Refer to Section E.
- b. In order to preclude the applicability of 401 KAR 52:020, Title V permits, all air pollution control equipment and all pollution control measures proposed by the application in response to which this permit is issued shall be in place, properly maintained, and in operation in accordance with the manufacturer's specifications and/or standard operating procedures at any time an affected facility for which the equipment and measures are designed is operated.

Compliance Demonstration Method:

Refer to Section B.4 a.

2. Emission Limitations:

- a. Pursuant to the mass emission limit of 401 KAR 59:010, Section 3(2), emissions of particulate matter from the batching system shall not exceed the allowable rate limit as calculated by the following equation using the process weight rate:
For process rates up to 1,000 lbs/hr $E = 2.34$ lbs/hr
For process rates greater than 1,000 lbs/hr up to 60,000 lbs/hr $E = 3.59 P^{0.62}$
For the equation: E = rate of particulate emissions in lb(s)/hr, and
 P = process weight rate in tons/hr.
- b. Pursuant to 401 KAR 59:010, Section 3(1)(a): Visible emissions shall not equal or exceed 20% opacity on a 6-minute average basis.

SECTION B - EMISSION POINTS, EMISSIONS UNITS, APPLICABLE REGULATIONS, AND OPERATING CONDITIONS (CONTINUED)***Compliance Demonstration Method:***

- a. For compliance with the particulate matter emission limit, compliance is demonstrated during normal operation of the dust collector.
- b. For compliance with the opacity limitations, refer to the monitoring requirement and recordkeeping requirement under Sections B.4. and 5.

3. Testing Requirements:

Pursuant to 401 KAR 50:045, Section 1, the cabinet may require the owner or operator of any affected facility to sample emissions in accordance with such methods, as the cabinet shall prescribe.

4. Specific Monitoring Requirements:

Opacity Monitoring: The permittee shall perform a qualitative visible observation of the opacity of emissions from the respective stack on a monthly basis and maintain a log of the observation. If visible emissions are seen from a stack, then EPA Reference Method 9 shall be used to determine the opacity and an inspection shall be initiated for any necessary repairs.

5. Specific Recordkeeping Requirements:

- a. During all periods of malfunction of the dust collector, if any of the emission units associated with each control device is in operation, a daily (calendar day) log of the following information shall be kept:
 - i. Whether any air emissions were visible.
If visible emissions are observed, the permittee shall record the following:
 - ii. Whether the visible emissions were normal for the process.
 - iii. The color of the emissions and whether the emissions were light or heavy.
 - iv. The cause of the abnormal visible emissions.
 - v. Any corrective actions taken.
- b. All routine and non-routine maintenance activities performed on the dust collector shall be recorded.
- c. A record of respective pressure drops shall be maintained.

6. Specific Reporting Requirements:

Refer to Section 5, General Conditions 5 and 6.

7. Specific Control Equipment Operating Conditions: None

SECTION C - INSIGNIFICANT ACTIVITIES

The following listed activities have been determined to be insignificant activities for this source pursuant to 401 KAR 52:030, Section 6. Although these activities are designated as insignificant the permittee must comply with the applicable regulation. Process and emission control equipment at each insignificant activity subject to an opacity standard shall be inspected monthly and a qualitative visible emissions evaluation made. Results of the inspection, evaluation, and any corrective action shall be recorded in a log.

<u>Description</u>	<u>Generally Applicable Regulation</u>
1. Boiler 1 (old)	401 KAR 59:015 (PTE = 3.50 tons/yr NO _x)
2. Boiler 2 (old)	401 KAR 59:015 (PTE = 3.50 tons/yr NO _x)
3. Boiler 3(New)	401 KAR 59:015 (PTE = 1.12 tons/yr NO _x)
4. New Filtermat Combustion	401 KAR 59:015 (PTE = 2.96 tons/yr NO _x)
5. Misc. Combustion (old)	None (PTE = 0.17 tons/yr NO _x)
6. Old Mixers/Blenders	401 KAR 59:010 (PTE = 4.63 tons/yr PM ₁₀)
7. New Reactors	401 KAR 59:010 (PTE = 1.64 tons/yr PM ₁₀)
8. New Micro Ingredient Drums	401 KAR 59:010 (PTE = 0.01 tons/yr PM ₁₀)
9. New salt Unloading Silo	401 KAR 59:010 (PTE = 0.0 tons/yr PM ₁₀)
10. New Maltodextrin Unloading Silo	401 KAR 59:010 (PTE = 0.0 tons/yr PM ₁₀)
11. Old Reactors/Kettles	401 KAR 59:010 (PTE = 0.32 tons/yr VOC)
12. Wastewater Pretreatment Plant	401 KAR 53:010 Appendix A (Odor) Negligible VOC emissions
13. Boiler 4 (Cheese Food Process)	401 KAR 59:015 (PTE = 0.11 tons/yr NO _x)
14. Spray Dryer #1 Combustion	401 KAR 59:015 (PTE = 2.79 tons/yr NO _x)

SECTION D - SOURCE EMISSION LIMITATIONS AND TESTING REQUIREMENTS

1. As required by Section 1b of the *Cabinet Provisions and Procedures for Issuing Federally-Enforceable Permits for Non-Major Sources* incorporated by reference in 401 KAR 52:030, Section 26; compliance with annual emissions and processing limitations contained in this permit shall be based on emissions and processing rates for any twelve (12) consecutive months.
2. Particulate matter emissions, measured by applicable reference methods, or an equivalent or alternative method specified in 40 C.F.R. Chapter I, or by a test method specified in the state implementation plan shall not exceed the respective limitations specified herein.

SECTION E - SOURCE CONTROL EQUIPMENT REQUIREMENTS

Pursuant to 401 KAR 50:055, Section 2(5), at all times, including periods of startup, shutdown and malfunction, owners and operators shall, to the extent practicable, maintain and operate any affected facility including associated air pollution control equipment in a manner consistent with good air pollution control practice for minimizing emissions. Determination of whether acceptable operating and maintenance procedures are being used will be based on information available to the Division which may include, but is not limited to, monitoring results, opacity observations, review of operating and maintenance procedures, and inspection of the source.

SECTION F - MONITORING, RECORDKEEPING, AND REPORTING REQUIREMENTS

1. Pursuant to Section 1b-IV-1 of the *Cabinet Provisions and Procedures for Issuing Federally-Enforceable Permits for Non-Major Sources* incorporated by reference in 401 KAR 52:030 Section 26, when continuing compliance is demonstrated by periodic testing or instrumental monitoring, the permittee shall compile records of required monitoring information that include:
 - a. Date, place (as defined in this permit), and time of sampling or measurements;
 - b. Analyses performance dates;
 - c. Company or entity that performed analyses;
 - d. Analytical techniques or methods used;
 - e. Analyses results; and
 - f. Operating conditions during time of sampling or measurement.
2. Records of all required monitoring data and support information, including calibrations, maintenance records, and original strip chart recordings, and copies of all reports required by the Division for Air Quality, shall be retained by the permittee for a period of five years and shall be made available for inspection upon request by any duly authorized representative of the Division for Air Quality [401 KAR 52:030 Section 3(1)(f)1a and Section 1a-7 of the *Cabinet Provisions and Procedures for Issuing Federally-Enforceable Permits for Non-Major Sources* incorporated by reference in 401 KAR 52:030 Section 26].
3. In accordance with the requirements of 401 KAR 52:030 Section 3(1)f the permittee shall allow authorized representatives of the Cabinet to perform the following during reasonable times:
 - a. Enter upon the premises to inspect any facility, equipment (including air pollution control equipment), practice, or operation;
 - b. To access and copy any records required by the permit;
 - c. Sample or monitor, at reasonable times, substances or parameters to assure compliance with the permit or any applicable requirements.Reasonable times are defined as during all hours of operation, during normal office hours; or during an emergency.
4. No person shall obstruct, hamper, or interfere with any Cabinet employee or authorized representative while in the process of carrying out official duties. Refusal of entry or access may constitute grounds for permit revocation and assessment of civil penalties.
5. Summary reports of any monitoring required by this permit shall be submitted to the Regional Office listed on the front of this permit at least every six (6) months during the life of this permit, unless otherwise stated in this permit. For emission units that were still under construction or which had not commenced operation at the end of the 6-month period covered by the report and are subject to monitoring requirements in this permit, the report shall indicate that no monitoring was performed during the previous six months because the emission unit was not in operation [Sections 1b-V-1 of the *Cabinet Provisions and Procedures for Issuing Federally-Enforceable Permits for Non-Major Sources* incorporated by reference in 401 KAR 52:030, Section 26].

SECTION F - MONITORING, RECORDKEEPING, AND REPORTING REQUIREMENTS (CONTINUED)

6. The semi-annual reports are due by January 30th and July 30th of each year. All reports shall be certified by a responsible official pursuant to 401 KAR 52:030 Section 22. If continuous emission and opacity monitors are required by regulation or this permit, data shall be reported in accordance with the requirements of 401 KAR 59:005, General Provisions, Section 3(3). All deviations from permit requirements shall be clearly identified in the reports.
7. In accordance with the provisions of 401 KAR 50:055, Section 1 the owner or operator shall notify the Regional Office listed on the front of this permit concerning startups, shutdowns, or malfunctions as follows:
 - a. When emissions during any planned shutdowns and ensuing startups will exceed the standards, notification shall be made no later than three (3) days before the planned shutdown, or immediately following the decision to shut down, if the shutdown is due to events which could not have been foreseen three (3) days before the shutdown.
 - b. When emissions due to malfunctions, unplanned shutdowns and ensuing startups are or may be in excess of the standards, notification shall be made as promptly as possible by telephone (or other electronic media) and shall be submitted in writing upon request.
8. The owner or operator shall report emission related exceedances from permit requirements including those attributed to upset conditions (other than emission exceedances covered by Section F.7 above) to the Regional Office listed on the front of this permit within 30 days. Deviations from permit requirements, including those previously reported under F.7 above, shall be included in the semiannual report required by F.6 [Sections 1b-V, 3 and 4 of the *Cabinet Provisions and Procedures for Issuing Federally-Enforceable Permits for Non-Major Sources* incorporated by reference in 401 KAR 52:030 Section 26].
9. Pursuant to 401 KAR 52:030, Section 21, the permittee shall annually certify compliance with the terms and conditions contained in this permit by completing and returning a Compliance Certification Form (DEP 7007CC) (or an alternative approved by the regional office) to the Regional Office listed on the front of this permit in accordance with the following requirements:
 - a. Identification of each term or condition;
 - b. Compliance status of each term or condition of the permit;
 - c. Whether compliance was continuous or intermittent;
 - d. The method used for determining the compliance status for the source, currently and over the reporting period.
 - e. For an emissions unit that was still under construction or which has not commenced operation at the end of the 12-month period covered by the annual compliance certification, the permittee shall indicate that the unit is under construction and that compliance with any applicable requirements will be demonstrated within the timeframes specified in the permit.

SECTION F - MONITORING, RECORDKEEPING, AND REPORTING REQUIREMENTS (CONTINUED)

- f. The certification shall be postmarked by January 30th of each year. Annual compliance certifications shall be mailed to the following addresses:

Division for Air Quality
Florence Regional Office
8020 Veterans Memorial Drive, Suite 110
Florence, KY 41042

Division for Air Quality
Central Files
803 Schenkel Lane
Frankfort, KY 40601

10. In accordance with 401KAR 52:030, Section 3(1)(d), the permittee shall provide the Division with all information necessary to determine its subject emissions within thirty (30) days of the date the KYEIS emission survey is mailed to the permittee. If a KYEIS emission survey is not mailed to the permittee, then the permittee shall comply with all other emission reporting requirements in this permit.
11. The Cabinet may authorize the temporary use of an emission unit to replace a similar unit that is taken off-line for maintenance, if the following conditions are met:
- a. The owner or operator shall submit to the Cabinet, at least ten (10) days in advance of replacing a unit, the appropriate Forms DEP7007AI to DD that show:
 - (1) The size and location of both the original and replacement units; and
 - (2) Any resulting change in emissions;
 - b. The potential to emit (PTE) of the replacement unit shall not exceed that of the original unit by more than twenty-five (25) percent of a major source threshold, and the emissions from the unit shall not cause the source to exceed the emissions allowable under the permit;
 - c. The PTE of the replacement unit or the resulting PTE of the source shall not subject the source to a new applicable requirement;
 - d. The replacement unit shall comply with all applicable requirements; and
 - e. The source shall notify Regional office of all shutdowns and start-ups.
 - f. Within six (6) months after installing the replacement unit, the owner or operator shall:
 - (1) Re-install the original unit and remove or dismantle the replacement unit; or
 - (2) Submit an application to permit the replacement unit as a permanent change.

SECTION G - GENERAL PROVISIONS

1. General Compliance Requirements

- a. The permittee shall comply with all conditions of this permit. A noncompliance shall be a violation of 401 KAR 52:030 Section 3(1)(b) and a violation of Federal Statute 42 USC 7401 through 7671q (the Clean Air Act). Noncompliance with this permit is grounds for enforcement action including but not limited to the termination, revocation and reissuance, revision, or denial of a permit [Section 1a-2 of the *Cabinet Provisions and Procedures for Issuing Federally-Enforceable Permits for Non-Major Sources* incorporated by reference in 401 KAR 52:030 Section 26].
- b. The filing of a request by the permittee for any permit revision, revocation, reissuance, or termination, or of a notification of a planned change or anticipated noncompliance, shall not stay any permit condition [Section 1a-5 of the *Cabinet Provisions and Procedures for Issuing Federally-Enforceable Permits for Non-Major Sources* incorporated by reference in 401 KAR 52:030 Section 26].
- c. This permit may be revised, revoked, reopened and reissued, or terminated for cause in accordance with 401 KAR 52:030 Section 18. The permit will be reopened for cause and revised accordingly under the following circumstances:
 - (1) If additional applicable requirements become applicable to the source and the remaining permit term is three (3) years or longer. In this case, the reopening shall be completed no later than eighteen (18) months after promulgation of the applicable requirement. A reopening shall not be required if compliance with the applicable requirement is not required until after the date on which the permit is due to expire, unless this permit or any of its terms and conditions have been extended pursuant to 401 KAR 52:030 Section 12;
 - (2) The Cabinet or the U. S. EPA determines that the permit must be revised or revoked to assure compliance with the applicable requirements;
 - (3) The Cabinet or the U. S. EPA determines that the permit contains a material mistake or that inaccurate statements were made in establishing the emissions standards or other terms or conditions of the permit.

Proceedings to reopen and reissue a permit shall follow the same procedures as apply to initial permit issuance and shall affect only those parts of the permit for which cause to reopen exists. Reopenings shall be made as expeditiously as practicable. Reopenings shall not be initiated before a notice of intent to reopen is provided to the source by the Division, at least thirty (30) days in advance of the date the permit is to be reopened, except that the Division may provide a shorter time period in the case of an emergency.

- d. The permittee shall furnish information upon request of the Cabinet to determine if cause exists for modifying, revoking and reissuing, or terminating the permit; or to determine compliance with the conditions of this permit [Sections 1a- 6 and 7 of the *Cabinet Provisions and Procedures for Issuing Federally-Enforceable Permits for Non-Major Sources* incorporated by reference in 401 KAR 52:030 Section 26].
- e. Emission units described in this permit shall demonstrate compliance with applicable requirements if requested by the Division [401 KAR 52:030 Section 3(1)(c)].

SECTION G - GENERAL PROVISIONS (CONTINUED)

- f. The permittee, upon becoming aware that any relevant facts were omitted or incorrect information was submitted in the permit application, shall promptly submit such supplementary facts or corrected information to the permitting authority [401 KAR 52:030 Section 7(1)].
- g. Any condition or portion of this permit which becomes suspended or is ruled invalid as a result of any legal or other action shall not invalidate any other portion or condition of this permit [Section 1a-11 of the *Cabinet Provisions and Procedures for Issuing Federally-Enforceable Permits for Non-Major Sources* incorporated by reference in 401 KAR 52:030 Section 26].
- h. The permittee shall not use as a defense in an enforcement action the contention that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance [Section 1a-3 of the *Cabinet Provisions and Procedures for Issuing Federally-Enforceable Permits for Non-Major Sources* incorporated by reference in 401 KAR 52:030 Section 26].
- i. Except for requirements identified in this permit as state-origin requirements, all terms and conditions shall be enforceable by the United States Environmental Protection Agency and citizens. [Section 1a-12-b of the *Cabinet Provisions and Procedures for Issuing Federally-Enforceable Permits for Non-Major Sources* incorporated by reference in 401 KAR 52:030 Section 26].
- j. This permit shall be subject to suspension if the permittee fails to pay all emissions fees within 90 days after the date of notice as specified in 401 KAR 50:038 Section 3(6) [Section 1a-9 of the *Cabinet Provisions and Procedures for Issuing Federally-Enforceable Permits for Non-Major Sources* incorporated by reference in 401 KAR 52:030 Section 26].
- k. Nothing in this permit shall alter or affect the liability of the permittee for any violation of applicable requirements prior to or at the time of permit issuance [401 KAR 52:030 Section 11(3)].
- l. This permit does not convey property rights or exclusive privileges [Section 1a-8 of the *Cabinet Provisions and Procedures for Issuing Federally-Enforceable Permits for Non-Major Sources* incorporated by reference in 401 KAR 52:030 Section 26].
- m. Issuance of this permit does not relieve the permittee from the responsibility of obtaining any other permits, licenses, or approvals required by the Cabinet or any other federal, state, or local agency.
- n. Nothing in this permit shall alter or affect the authority of U.S. EPA to obtain information pursuant to Federal Statute 42 USC 7414, Inspections, monitoring, and entry.
- o. Nothing in this permit shall alter or affect the authority of U.S. EPA to impose emergency orders pursuant to Federal Statute 42 USC 7603, Emergency orders.

SECTION G - GENERAL PROVISIONS (CONTINUED)

- p. This permit consolidates the authority of any previously issued PSD, NSR, or Synthetic Minor source preconstruction permit terms and conditions for various emission units and incorporates all requirements of those existing permits into one single permit for this source.
- q. Pursuant to 401 KAR 52:030, Section 11, a permit shield shall not protect the owner or operator from enforcement actions for violating an applicable requirement prior to or at the time of permit issuance. Compliance with the conditions of this permit shall be considered compliance with:
 - (1) Applicable requirements that are included and specifically identified in this permit; and
 - (2) Non-applicable requirements expressly identified in this permit.

2. Permit Expiration and Reapplication Requirements

- a. This permit shall remain in effect for a fixed term of five (5) years following the original date of issue. Permit expiration shall terminate the source's right to operate unless a timely and complete renewal application has been submitted to the Division at least six months prior to the expiration date of the permit. Upon a timely and complete submittal, the authorization to operate within the terms and conditions of this permit, including any permit shield, shall remain in effect beyond the expiration date, until the renewal permit is issued or denied by the Division [401 KAR 52:030 Section 12].
- b. The authority to operate granted through this permit shall cease to apply if the source fails to submit additional information requested by the Division after the completeness determination has been made on any application, by whatever deadline the Division sets [401 KAR 52:030 Section 8(2)].

3. Permit Revisions

- a. Minor permit revision procedures specified in 401 KAR 52:030 Section 14(3) may be used for permit revisions involving the use of economic incentive, marketable permit, emission trading, and other similar approaches, to the extent that these minor permit revision procedures are explicitly provided for in the SIP or in applicable requirements and meet the relevant requirements of 401 KAR 52:030 Section 14(2).
- b. This permit is not transferable by the permittee. Future owners and operators shall obtain a new permit from the Division for Air Quality. The new permit may be processed as an administrative amendment if no other change in this permit is necessary, and provided that a written agreement containing a specific date for transfer of permit responsibility coverage and liability between the current and new permittee has been submitted to the permitting authority within ten (10) days following the transfer.

SECTION G - GENERAL PROVISIONS (CONTINUED)**4. Construction, Start-Up, and Initial Compliance Demonstration Requirements**

Pursuant to a duly submitted application the Kentucky Division for Air Quality hereby authorizes the construction of the equipment described herein, emission points 07 (P07) and 08 (P08) in accordance with the terms and conditions of this permit.

- a. Construction of any process and/or air pollution control equipment authorized by this permit shall be conducted and completed only in compliance with the conditions of this permit.
- b. Within thirty (30) days following commencement of construction and within fifteen (15) days following start-up and attainment of the maximum production rate specified in the permit application, or within fifteen (15) days following the issuance date of this permit, whichever is later, the permittee shall furnish to the Regional Office listed on the front of this permit in writing, with a copy to the Division's Frankfort Central Office, notification of the following:
 - (1) The date when construction commenced.
 - (2) The date of start-up of the affected facilities listed in this permit.
 - (3) The date when the maximum production rate specified in the permit application was achieved.
- c. Pursuant to 401 KAR 52:030, Section 3(2), unless construction is commenced within eighteen (18) months after the permit is issued, or begins but is discontinued for a period of eighteen (18) months or is not completed within a reasonable timeframe then the construction and operating authority granted by this permit for those affected facilities for which construction was not completed shall immediately become invalid. Upon written request, the Cabinet may extend these time periods if the source shows good cause.
- d. For those affected facilities for which construction is authorized by this permit, a source shall be allowed to construct with the draft permit. Operational or final permit approval is not granted by this permit until compliance with the applicable standards specified herein has been demonstrated pursuant to 401 KAR 50:055. If compliance is not demonstrated within the prescribed timeframe provided in 401 KAR 50:055, the source shall operate thereafter only for the purpose of demonstrating compliance, unless otherwise authorized by Section I of this permit or order of the Cabinet.
- e. This permit shall allow time for the initial start-up, operation, and compliance demonstration of the affected facilities listed herein. However, within sixty (60) days after achieving the maximum production rate at which the affected facilities will be operated but not later than 180 days after initial start-up of such facilities, the permittee shall conduct a performance demonstration on the affected facilities in accordance with 401 KAR 50:055, General compliance requirements. Testing must also be conducted in accordance with General Provisions G.5 of this permit.
- f. Terms and conditions in this permit established pursuant to the construction authority of 401 KAR 51:017 or 401 KAR 51:052 shall not expire.

SECTION G - GENERAL PROVISIONS (CONTINUED)**5. Testing Requirements**

- a. Pursuant to 401 KAR 50:045 Section 2, a source required to conduct a performance test shall submit a completed Compliance Test Protocol form, DEP form 6028, or a test protocol a source has developed for submission to other regulatory agencies, in a format approved by the cabinet, to the Division's Frankfort Central Office a minimum of sixty (60) days prior to the scheduled test date. Pursuant to 401 KAR 50:045, Section 7, the Division shall be notified of the actual test date at least Thirty (30) days prior to the test.
- b. Pursuant to 401 KAR 50:045 Section 5, in order to demonstrate that a source is capable of complying with a standard at all times, any required performance test shall be conducted under normal conditions that are representative of the source's operations and create the highest rate of emissions. If [When] the maximum production rate represents a source's highest emissions rate and a performance test is conducted at less than the maximum production rate, a source shall be limited to a production rate of no greater than 110 percent of the average production rate during the performance tests. If and when the facility is capable of operation at the rate specified in the application, the source may retest to demonstrate compliance at the new production rate. The Division for Air Quality may waive these requirements on a case-by-case basis if the source demonstrates to the Division's satisfaction that the source is in compliance with all applicable requirements.
- c. Results of performance test(s) required by the permit shall be submitted to the Division by the source or its representative within forty-five days or sooner if required by an applicable standard, after the completion of the fieldwork.

6. Acid Rain Program Requirements

- a. If an applicable requirement of Federal Statute 42 USC 7401 through 7671q (the Clean Air Act) is more stringent than an applicable requirement promulgated pursuant to Federal Statute 42 USC 7651 through 7651o (Title IV of the Act), both provisions shall apply, and both shall be state and federally enforceable.

7. Emergency Provisions

- a. Pursuant to 401 KAR 52:030 Section 23(1), an emergency shall constitute an affirmative defense to an action brought for noncompliance with the technology-based emission limitations if the permittee demonstrates through properly signed contemporaneous operating logs or other relevant evidence that:
 - (1) An emergency occurred and the permittee can identify the cause of the emergency;

SECTION G - GENERAL PROVISIONS (CONTINUED)

- (2) The permitted facility was at the time being properly operated;
 - (3) During an emergency, the permittee took all reasonable steps to minimize levels of emissions that exceeded the emissions standards or other requirements in the permit; and,
 - (4) The permittee notified the Division as promptly as possible and submitted written notice of the emergency to the Division within two (2) working days of the time when emission limitations were exceeded due to an emergency. The notice shall include a description of the emergency, steps taken to mitigate emissions, and the corrective actions taken.
 - (5) Notification of the Division does not relieve the source of any other local, state or federal notification requirements.
- b. Emergency conditions listed in General Provision G.7.a above are in addition to any emergency or upset provision(s) contained in an applicable requirement [401 KAR 52:030 Section 23(3)].
 - c. In an enforcement proceeding, the permittee seeking to establish the occurrence of an emergency shall have the burden of proof [401 KAR 52:030 Section 23(2)].
8. Ozone depleting substances
- a. The permittee shall comply with the standards for recycling and emissions reduction pursuant to 40 CFR 82, Subpart F, except as provided for Motor Vehicle Air Conditioners (MVACs) in Subpart B:
 - (1) Persons opening appliances for maintenance, service, repair, or disposal shall comply with the required practices contained in 40 CFR 82.156.
 - (2) Equipment used during the maintenance, service, repair, or disposal of appliances shall comply with the standards for recycling and recovery equipment contained in 40 CFR 82.158.
 - (3) Persons performing maintenance, service, repair, or disposal of appliances shall be certified by an approved technician certification program pursuant to 40 CFR 82.161.
 - (4) Persons disposing of small appliances, MVACs, and MVAC-like appliances (as defined at 40 CFR 82.152) shall comply with the recordkeeping requirements pursuant to 40 CFR 82.166.
 - (5) Persons owning commercial or industrial process refrigeration equipment shall comply with the leak repair requirements pursuant to 40 CFR 82.156.
 - (6) Owners/operators of appliances normally containing 50 or more pounds of refrigerant shall keep records of refrigerant purchased and added to such appliances pursuant to 40 CFR 82.166.
 - b. If the permittee performs service on motor (fleet) vehicle air conditioners containing ozone-depleting substances, the source shall comply with all applicable requirements as specified in 40 CFR 82, Subpart B, *Servicing of Motor Vehicle Air Conditioners*.

SECTION G - GENERAL PROVISIONS (CONTINUED)

9. Risk Management Provisions

- a. The permittee shall comply with all applicable requirements of 401 KAR Chapter 68, Chemical Accident Prevention, which incorporates by reference 40 CFR Part 68, Risk Management Plan provisions. If required, the permittee shall comply with the Risk Management Program and submit a Risk Management Plan to:

RMP Reporting Center
P.O. Box 1515
Lanham-Seabrook, MD 20703-1515.

- b. If requested, submit additional relevant information to the Division or the U.S. EPA.

SECTION H - ALTERNATE OPERATING SCENARIOS

None

SECTION I - COMPLIANCE SCHEDULE

None